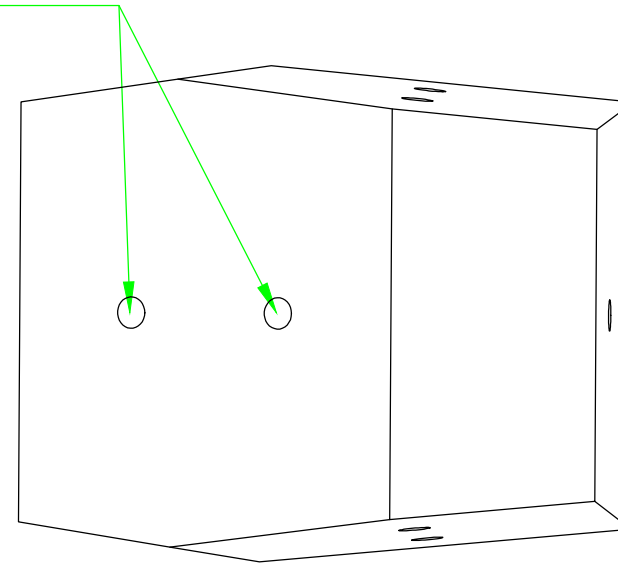
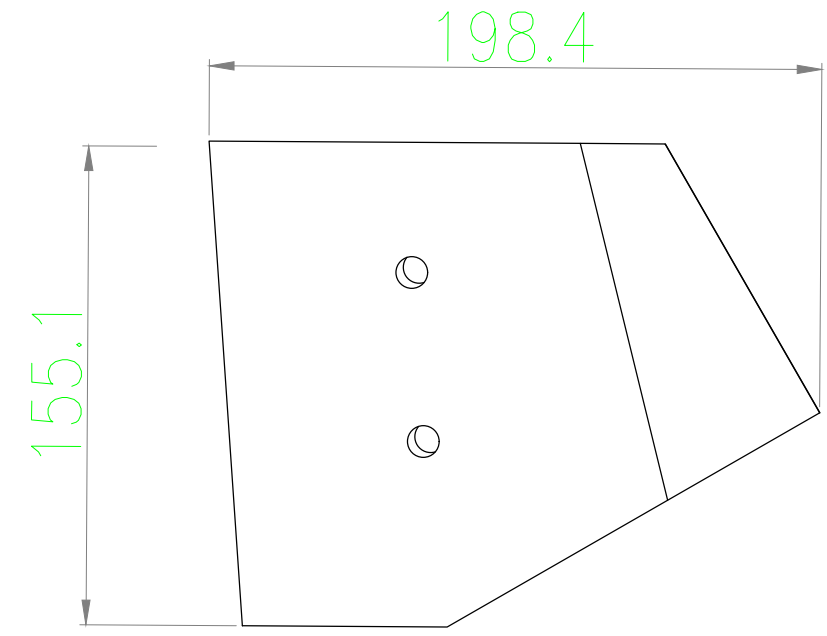


M12 Detail Scale:2/1

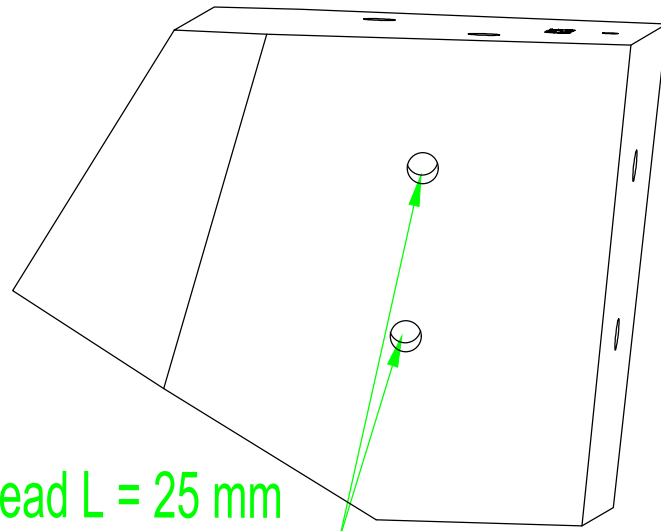
M12 Thread L = 25 mm



BOTTOM WIEW



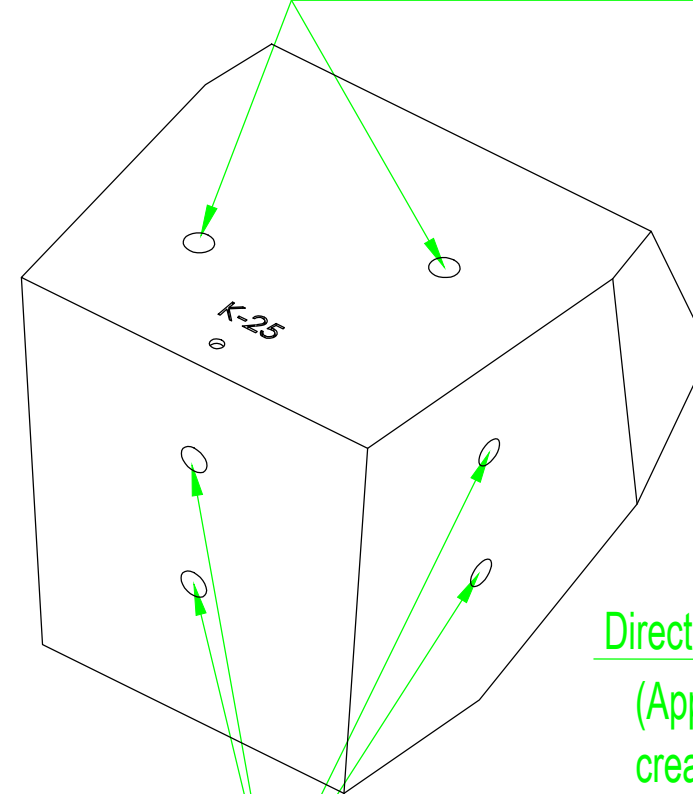
VIEW C



VIEW B

M12 Thread L = 25 mm

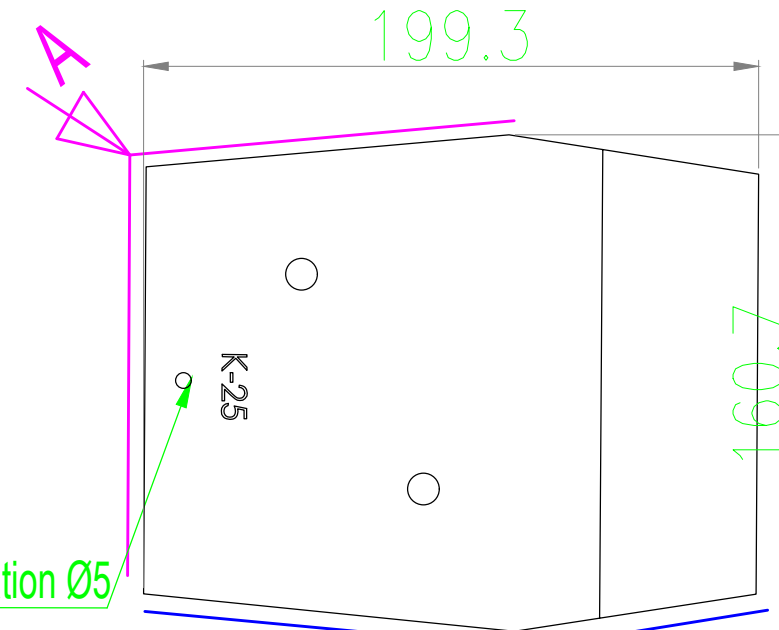
M12 Thread L = 25 mm



VIEW A

M12 Thread L = 25 mm

Direction of installation Ø5
(Applications point, this
created accidentally)



VIEW A

12.5

*** DIN ISO 2768 c (coarse) values should be considered for the Linear and Angular Dimensions Control .

*** All nodes should be controlled with 3d measurement equipments.

*** threaded surfaces and holes must be protected and covered during the sandblasting works for any defect of surface

*** SA 2,5 sandblasting

LINEAR DIMENSIONS:

Permissible deviations in mm for ranges in nominal lengths	f (fine)	Tolerance class designation (description)		v (very coarse)
		m (medium)	c (coarse)	
0.5 up to 3	±0.05	±0.1	±0.2	-
over 3 up to 6	±0.05	±0.1	±0.3	±0.5
over 6 up to 30	±0.1	±0.2	±0.5	±1.0
over 30 up to 120	±0.15	±0.3	±0.8	±1.5
over 120 up to 400	±0.2	±0.5	±1.2	±2.5
over 400 up to 1000	±0.3	±0.8	±2.0	±4.0
over 1000 up to 2000	±0.5	±1.2	±3.0	±6.0
over 2000 up to 4000	-	±2.0	±4.0	±8.0

2 PIECES

PROJECT NAME: POLONYA GR-7			DRAWING NAME: K-25		<p>ENG Metal Yapı İnşaat Taahhüt San. Dış Tic. A.Ş. Ruzgarlibahçe Mah. Plaza K Is Merkezi Kat: 5 34813 Kavacik / Beykoz / ISTANBUL Tel: +90 216 425 03 25 Faks: +90 216 425 03 20 e-posta: metalyapi@metalyapi.com www.metalyapi.com</p>
PROJECT CODE: 947	APPROVED: M.CAGLAN	DRAWING BY: K. ARSLAN			
DATE: 27/11/2018				FORM A3	