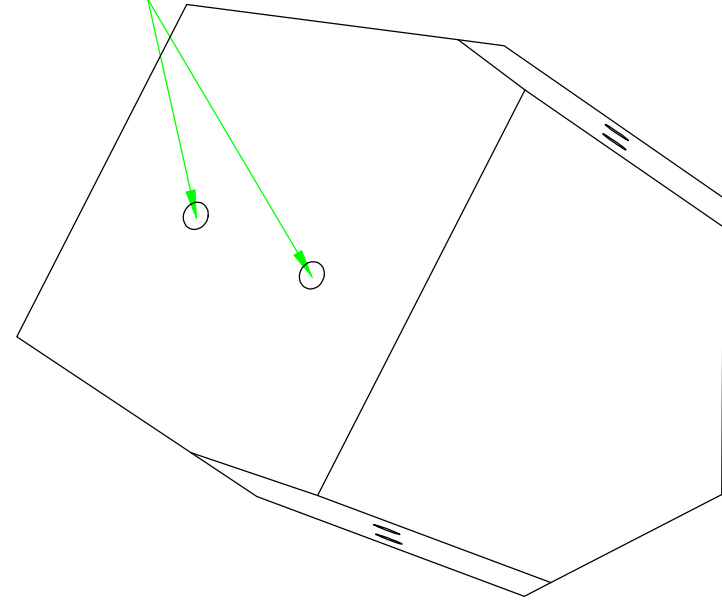
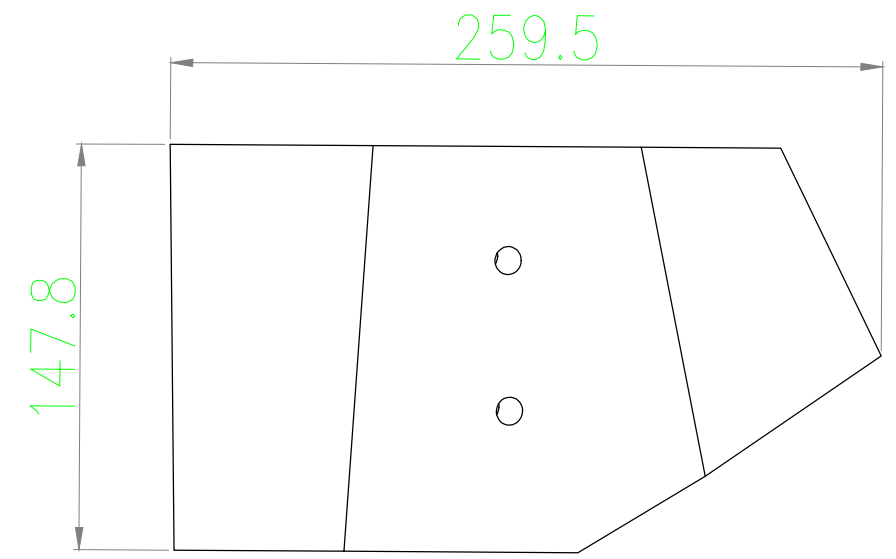


M12 Detail Scale:2/1

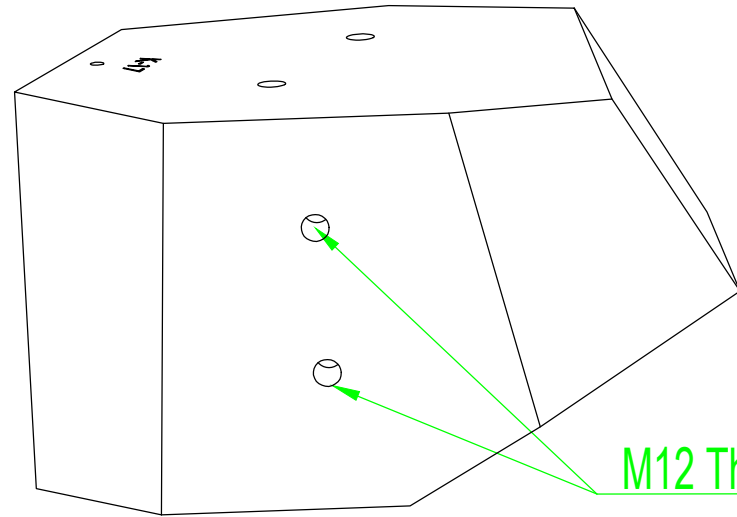
M12 Thread L = 25 mm



BOTTOM WIEW



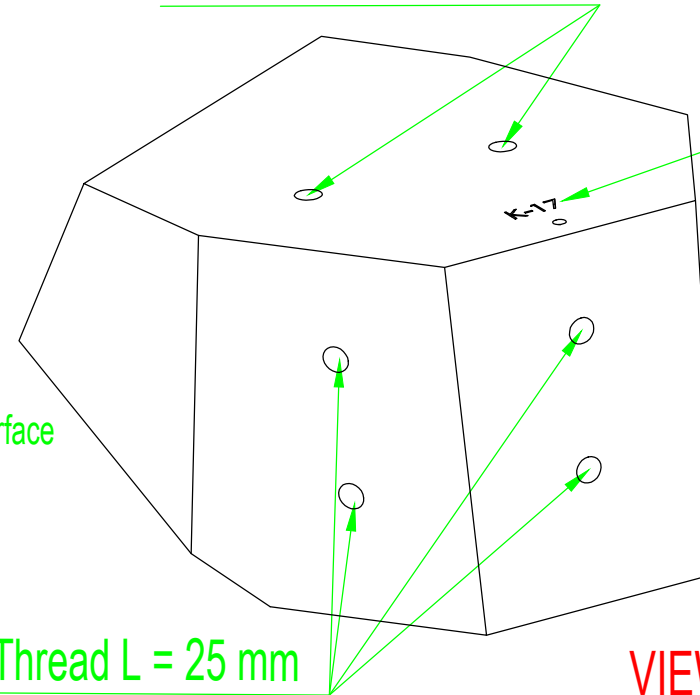
VIEW C



VIEW A

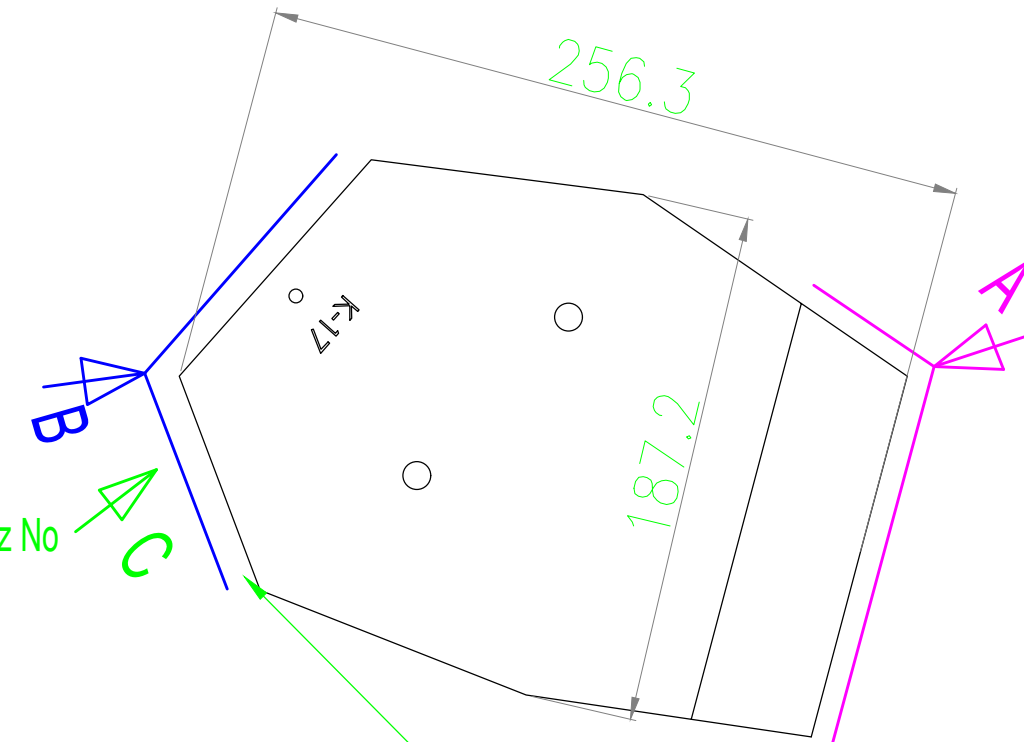
M12 Thread L = 25 mm

M12 Thread L= 25 mm



VIEW B

M12 Thread L = 25 mm



Direction of installation Ø5  
(Applications point, this created  
accidentally)

12.5

2 PIECES

- \*\*\* DIN ISO 2768 c (coarse) values should be considered for the Linear and Angular Dimensions Control .
- \*\*\* All nodes should be controlled with 3d measurement equipments.
- \*\*\* threaded surfaces and holes must be protected and covered during the sandblasting works for any defect of surface
- \*\*\* SA 2,5 sandblasting

LINEAR DIMENSIONS:

Permissible deviations in mm for ranges in nominal lengths	f (fine)	Tolerance class designation (description)		v (very coarse)
		m (medium)	c (coarse)	
0.5 up to 3	±0.05	±0.1	±0.2	-
over 3 up to 6	±0.05	±0.1	±0.3	±0.5
over 6 up to 30	±0.1	±0.2	±0.5	±1.0
over 30 up to 120	±0.15	±0.3	±0.8	±1.5
over 120 up to 400	±0.2	±0.5	±1.2	±2.5
over 400 up to 1000	±0.3	±0.8	±2.0	±4.0
over 1000 up to 2000	±0.5	±1.2	±3.0	±6.0
over 2000 up to 4000	-	±2.0	±4.0	±8.0

PROJECT NAME:  
POLONYA GR-7

DRAWING NAME:

K-17

PROJECT CODE: 947 APPROVED:M.CAGLAN DRAWING BY:K. ARSLAN

DATE: 27/11/2018

FORM  
A3

SCALE:

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